

WELDING AND FABRICATION ENGINEERING CRAFT PRACTICE

SCHEME OF EXAMINATION

The examination shall consist of three papers, Papers 1, 2 and 3; all of which must be taken. Papers 1 and 2 will be a composite paper and will be taken at one sitting.

Paper 1 Will comprise 40 multiple choice questions all of which shall be answered in 1 hour for 40 marks.

Paper 2: There will be five essay questions out of which candidates will be expected to answer any four in 1½ hours for 60 marks.

Paper 3: This will be a practical test of 3 hour duration. It will consist of one question carrying 100 marks. 10 minutes shall be given prior to the commencement of the examination for the study of the drawings.

DETAILED SYLLABUS

S/NO.	TOPIC	CONTENT	PRACTICAL
1	Workshop and standard workshop practices.	<p>1.1. Introduction to fabrication and welding practice.</p> <p>1.2. Safety precautions in welding and fabrication workshop.</p> <ul style="list-style-type: none">- Types and causes of accident in the workshop (fire, explosion, sharp objects, hazardous gases, etc).- Accident prevention measures.- Types and causes of environmental pollution.- Methods of preventing environmental pollution.- Safety facilities and protective wears. <p>1.3. Workshop layout (fabrication and welding).</p> <p>1.4 . Standard welding codes and symbols.</p> <p>1.5. First-Aid administration in the workshop.</p>	<p>1.2.1. Demonstration of the use of protective wears in welding and fabrication.</p> <p>1.5.1. Demonstration of the use of first aid in the workshop.</p>

2	Properties of metals and selection.	<p>2.1 Ferrous and non-ferrous metals (steel, aluminum, cast iron, copper and zinc, tin, alloy steel).</p> <p>2.2. Properties of metals (ductility, hardness, toughness, malleability, fusion and tenacity, brittleness, elasticity and plasticity).</p> <p>2.3. Sheet metal (aluminum, mild steel, brass)</p> <ul style="list-style-type: none"> - concept of sheet metal - gauges of sheet metal <p>2.4. Selection of suitable metals for specific jobs.</p>	2.1.1 Identification of ferrous and non-ferrous metals.
		<p>2.5 Heat treatment of metals (hardening, annealing, normalizing, tempering and case- hardening, etc.)</p>	2.5.1. Annealing, Hardening and Normalizing of metals
3	Tools and Equipment in Fabrication and Welding.	<p>3.1. Identification of tools and equipment for fabrication and welding.</p> <p>3.2. Equipment set-up for gas, arc welding and fabrication.</p> <p>3.3. Job holding devices for fabrication and welding.</p> <p>3.4. Measuring instruments, marking out and cutting tools.</p> <p>3.5. Identification of parts and accessories for gas and arc welding.</p> <p>3.6. Maintenance procedure for arc and gas (oxy-acetylene) welding equipments.</p> <p>3.7. Preparation of acetylene gas from carbide.</p> <p>3.8. Types of electrodes and their</p>	<p>3.1.1. Student to set up oxy – acetylene equipment</p> <p>3.4.1. Demonstration of the use of measuring, marking out and cutting tools.</p> <p>3.5.1. Demonstration of the preparation of ace-tylene gas from carbide.</p>

		<p>composition, their application, gauges of electrodes, selection of appropriate electrode for a specific job.</p> <p>3.9. Equipment for fault detection and trouble shooting in fabrication and welding.</p>	
4	Operations and Techniques in Welding and Fabrication.	<p>4.1. Types of welding (Gas and Arc welding), explanation of the principles of gas and arc welding and their differences</p>	
		<p>4.2. Description of a typical fabrication process.</p> <p>4.3. Types of joints, joint methods and application in welding and fabrication</p> <p>4.4. Classification of marking out techniques in welding and fabrications.</p> <p>4.5. Description of the use of templates for fabricated and welded assemblies.</p> <p>4.6. Welding techniques and application.</p> <p>4.7. Techniques in fabrication work - Description of folding techniques and its importance in fabrication work.</p>	<p>4.3.1. Demonstration of various jobs cutting techniques.</p> <p>4.6.1. Students to weld using both leftward and rightward methods.</p> <p>4.7.1. Students to work on wire-edge projects.</p>
5	<p>Fasteners</p> <p>(a) Classification of fasteners.</p> <p>(b) Rivet and its application</p> <p>(c) Bolt and nuts</p> <p>(d) Screws</p>	<p>5.1. Permanent fasteners.</p> <p>5.2. Temporary fasteners.</p> <p>5.3. Types of rivets.</p> <p>5.4. Uses of rivets.</p> <p>5.5. Description of bolts and nuts.</p> <p>5.6. Uses of bolts and nuts</p> <p>5.7. Classes of rivets and screws.</p>	<p>5.4.1. Students to produce rivets joints.</p> <p>5.5.1. Students to produce bolts and nuts.</p>
6	<p>Forging Process</p> <p>- Introduction to forging</p>	<p>6.1. Definition of forging</p> <p>6.2. Forging tools and equipment (furnace, swages, fullers,</p>	

		<p>flatters and tongs).</p> <p>6.3. Forging process</p> <ul style="list-style-type: none"> - upsetting. - drawing down - twisting - bending - forging an eye. 	6.3.1. Students to form an eye.
7	Preparation of welding surfaces and environment.	7.1. Preparation of welding surfaces by cleaning with wire brush, emery cloth, files, scrappers and	
		<p>grinding machine.</p> <p>7.2. Preparation of edges for welding e.g. single V, double V, fillets.</p> <p>7.3. Post surface preparation</p> <ul style="list-style-type: none"> - cleaning surface with wire brush - oiling surface to protect from corrosion or rusting. <p>7.4. Defect in welding surfaces (causes and remedies).</p> <p>7.5. Definition of welding environment</p> <ul style="list-style-type: none"> - awkward, unventilated, flammable material - slippery floor (oil/grease on floor) <p>7.6. Surface furnishing for fabrication and welding (painting, metal spraying, galvanizing and oiling).</p>	7.2.1. Preparation of single V surface for welding.
8	Practical Work/Project	<p>8.1. Marking of shapes (triangle, square and rectangle).</p> <p>8.2. Cutting and bending of triangles, square and rectangles.</p> <p>8.3. Soldering of sheet metals</p> <p>8.4. Welding of steel using arc welding.</p> <p>8.5. Welding of steel using gas welding.</p> <p>8.6. Fabrication of ferrous and non-ferrous metals into required</p>	

		shapes. 8.7 Suggested projects (students to produce the following): - named plate - trinket box - funnel - kitchen stool - car stopper - metal rake	
		- scoop - hinges - charcoal stove, etc.	
9	Business Entrepreneurship Opportunity	9.1. Definition of - entrepreneurship - employer - employee. 9.2 Enterprises - small scale enterprise - medium scale enterprise - large scale enterprise 9.3. Factors for setting a workshop (cost, site, weather, material, manpower, market, source of power, transportations.	9.3.1. Site visitations to existing enterprise (small, medium or large scale enterprise)

LIST OF FACILITIES AND MAJOR EQUIPMENT/MATERIALS REQUIRED:

<u>S/N</u>		<u>Q T Y</u>	<u>S/N</u>		<u>QTY</u>	<u>S/N</u>		<u>QTY</u>	<u>S/N</u>		<u>QTY</u>
<u>1</u>	<u>Hammers</u> <u>(various types)</u>	<u>20</u>	<u>17</u>	<u>Bending rollers</u>	<u>1</u>	<u>33</u>	<u>Combined set</u> <u>of cutting</u> <u>welding outfits</u>	<u>5</u>	<u>48</u>	<u>Bench</u> <u>grinding</u> <u>Machine</u>	<u>2</u>
<u>2</u>	<u>Try squares</u>	<u>20</u>	<u>18</u>	<u>Bench mounted</u> <u>cone roller</u>	<u>1</u>	<u>34</u>	<u>Regulators with</u> <u>flow meters</u>	<u>6</u>	<u>49</u>	<u>Electrode</u> <u>Holders</u>	<u>10</u>
<u>3</u>	<u>Chisels</u>	<u>15</u>	<u>19</u>	<u>Bench shares</u>	<u>2</u>	<u>35</u>	<u>Water to</u> <u>carbide</u> <u>generator</u>	<u>1</u>	<u>50</u>	<u>Electrode</u> <u>drying oven</u>	<u>1</u>
<u>4</u>	<u>Punches</u>	<u>15</u>	<u>20</u>	<u>Power hacksaw</u>	<u>1</u>				<u>51</u>	<u>Pillar</u> <u>Drilling</u> <u>Machine</u>	<u>2</u>
<u>5</u>	<u>Hand gloves</u>	<u>30</u>	<u>21</u>	<u>Vee blocks</u>	<u>5</u>	<u>36</u>	<u>Anvil</u>	<u>3</u>	<u>52</u>	<u>Smith open</u> <u>forge</u>	<u>1</u>
<u>6</u>	<u>Straight edges</u>	<u>20</u>	<u>22</u>	<u>Aprons</u>	<u>50</u>	<u>37</u>	<u>Swage block</u>	<u>1</u>	<u>53</u>	<u>Vice</u> <u>(bench)</u>	<u>20</u>

<u>7</u>	<u>Trammel drivers</u>	<u>5</u>	<u>23</u>	<u>O₂ CYLINDERS</u>	<u>3</u>	<u>38</u>	<u>Chipping hammers</u>	<u>10</u>	<u>54</u>	<u>Bench type grinding Machine</u>	<u>2</u>
<u>8</u>	<u>Left and right snips</u>	<u>20</u>	<u>24</u>	<u>Transformers with rectifiers</u>	<u>5</u>	<u>39</u>	<u>Flatters</u>	<u>5</u>	<u>55</u>	<u>Double ended buffer and polisher</u>	<u>1</u>
<u>9</u>	<u>Straight snips</u>	<u>15</u>	<u>25</u>	<u>Hand shield and Head caps</u>	<u>10 each</u>	<u>40</u>	<u>Mole grip</u>	<u>5</u>	<u>56</u>	<u>Blow pipes (low and high pressure)</u>	<u>2</u>
<u>10</u>	<u>Rule, Scriber and dividers</u>	<u>20 each</u>	<u>26</u>	<u>Gas welding goggles</u>	<u>10</u>	<u>41</u>	<u>Sledge Hammers</u>	<u>5</u>	<u>57</u>	<u>Files assorted</u>	<u>100</u>
<u>11</u>	<u>Hand nibbling machine</u>	<u>5</u>	<u>27</u>	<u>Double cylinder Trolley</u>	<u>5</u>	<u>42</u>	<u>Plain goggles</u>	<u>20</u>	<u>58</u>	<u>Acetylene Cylinder</u>	<u>3</u>
<u>12</u>	<u>Wire brushes</u>	<u>50</u>	<u>28</u>	<u>Oxygen regulators</u>	<u>5</u>	<u>43</u>	<u>G – clamp</u>	<u>5</u>	<u>50</u>	<u>Parallel Clamp</u>	<u>5</u>
<u>13</u>	<u>Pliers-assorted</u>	<u>20</u>	<u>29</u>	<u>Acetylene regulators</u>	<u>5</u>	<u>44</u>	<u>First-aid box</u>	<u>2</u>	<u>60</u>	<u>Toolmakers clamp</u>	<u>5</u>
<u>14</u>	<u>Tongs Assorted</u>	<u>15</u>	<u>30</u>	<u>Hoses, Clips and all attachments accessories</u>	<u>10</u>	<u>45</u>	<u>Magnetic clamp</u>	<u>2</u>	<u>61</u>	<u>Mallets</u>	<u>5</u>
<u>15</u>	<u>Hacksaws and blades</u>	<u>60</u>	<u>31</u>	<u>DC generators with all connections</u>	<u>5</u>	<u>46</u>	<u>Self grip pliers</u>	<u>5</u>	<u>62</u>	<u>Work bench</u>	<u>10</u>
<u>16</u>	<u>Guillotine</u>	<u>1</u>	<u>32</u>	<u>AC Transformers</u>	<u>5</u>	<u>47</u>	<u>Folding bars</u>	<u>2</u>	<u>63</u>	<u>Fire Extinguisher</u>	<u>4</u>
									<u>64</u>	<u>Sand bucket</u>	<u>4</u>
									<u>65</u>	<u>Cramp Folding Machine</u>	<u>20</u>
									<u>66</u>	<u>Riveting Pliers</u>	<u>5</u>
									<u>67</u>	<u>Riveting set</u>	<u>2</u>

RECOMMENDED BOOKS

S/NO.	BOOKS	AUTHOR
1	Welding and Fabrication	W. Kenyon
2	The Science and Practice of Welding	A. C. Davis
3	Fabrication and Welding	F. J. M. Smith
4	Basic Welding	P. Somsy
5	The Theory and Practice of Metalwork	George Love
6	Metal Craft Theory and Practice	John R. Bedford

7	Metalwork Motivate Series	J. K. N. Sackey & S. K. Amoakohene
8	Metalwork Technology	G. H. Thomas
9	Workshop Processes and Materials	J. V. Courtney
10	Ilesanmi Metalwork for Senior Secondary School Books 1 – 3	Adejuyigbe S. B. and S. K. Akinlosose
11	Practical Welding Motivate Series	S. W. Gibson and B. K. Amoako-Awuah